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Innovations





MicroClean® Filtration

Superior horizontal position removes the tiniest particles for cleanest, clearest water

2002





Fluid dynamics principles

make water and air

feel exceptional

2003

treats more water per minute for cleaner water faster





Dynamic Flow™ Pump

Circulation pump filters and

2005





CLEARRAY Active Oxygen™ System

Uses the power of nature-inspired ozone+UV-C to work harder and clean your water longer

2020



SmartTub™ System

Making it easier than ever to use, monitor, and maintain your spa from your smart device

2018





Revolutionizing the Spa Industry





It's more than a spa it's a way of life

"The quality, design and performance of the spa is exceptional. I look forward to using it almost everyday for relaxation and sleep enhancement, as well as the hydrotherapy benefits for a lower back injury."

> - Ron R Sundance® Optima® 880™ Series Owner ****

"It is so far superior to the old spa we had which was part of our pool as it actually has jets you can control and there are four great seats to choose from."

> - Norm E. Sundance® Optima® 880™ Series Owner ****

Once you experience it, you'll see why owners buy again and again: life is better with a Sundance® spa.

Start your own #SundanceLife and join in the conversation.







Sundance Spas Global

Sundance® Spas can be found in more than 750 retail locations in 75 countries worldwide.

Algeria

Argentina

Australia

Austria

Belarus

Belgium

Bosnia/Herzegovina

Bulgaria Canada

Canary Islands

Chile China

Costa Rica

Croatia

Cyprus

Czech Republic

Denmark

Egypt

Estonia

Finland France

- ----

French Polynesia

Germany Greece

The Grenadines

Hong Kong

Hungary

Iceland

India

Indonesia

Ireland

Israel

Italy

Japan

Kenya Latvia

Latvia

Liechtenstein

Lithuania

Luxembourg

Malaysia

Maldives

Malta

Mexico

Montenegro

Morocco

Netherlands

Netherlands Antilles

New Zealand

Nigeria Norway Panama

Philippines

Poland

Portugal

Puerto Rico

Romania

Russia

Singapore

Slovakia

Slovenia

Spain

South Korea

Sri Lanka

St. Vincent

Sweden

Switzerland

Taiwan

Turkey

Thailand Ukraine

United Kingdom

United States

Uruguay

Vietnam

Virgin Islands





Good Cause Spas

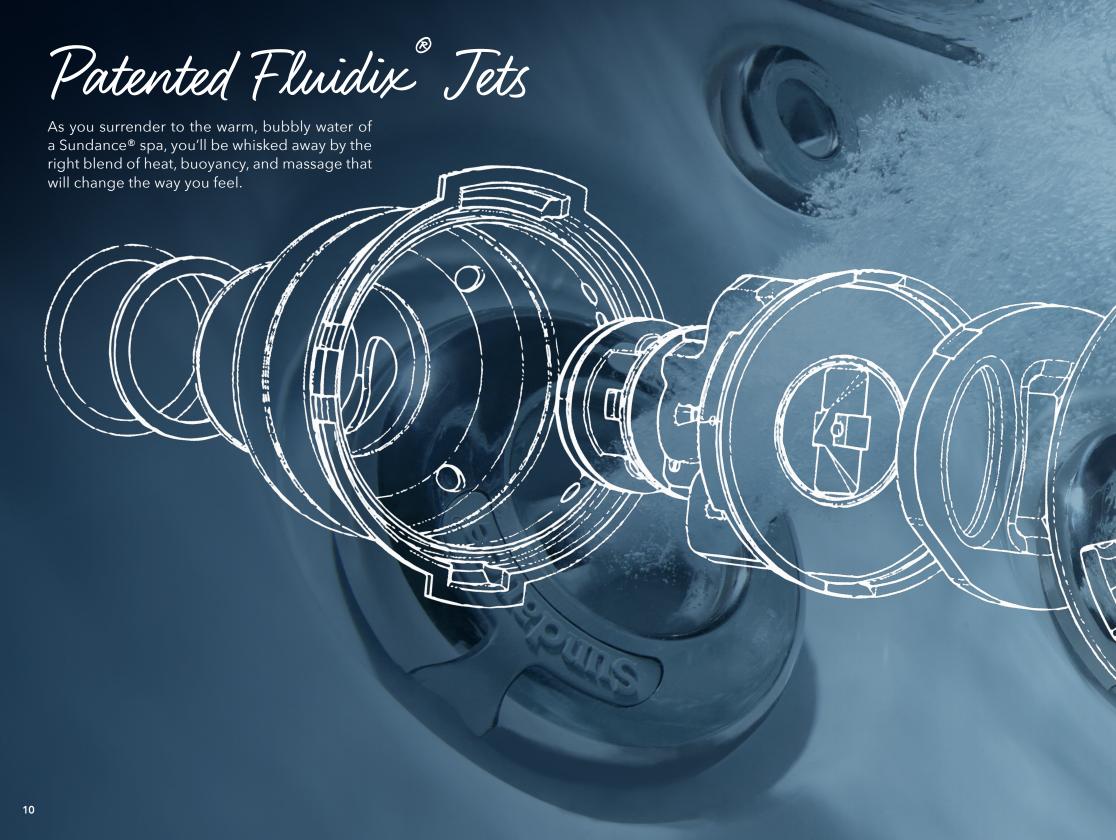
Whether helping generations of families come together or giving back to those who give so much, supporting good causes in our communities simply feels like the perfect fit.

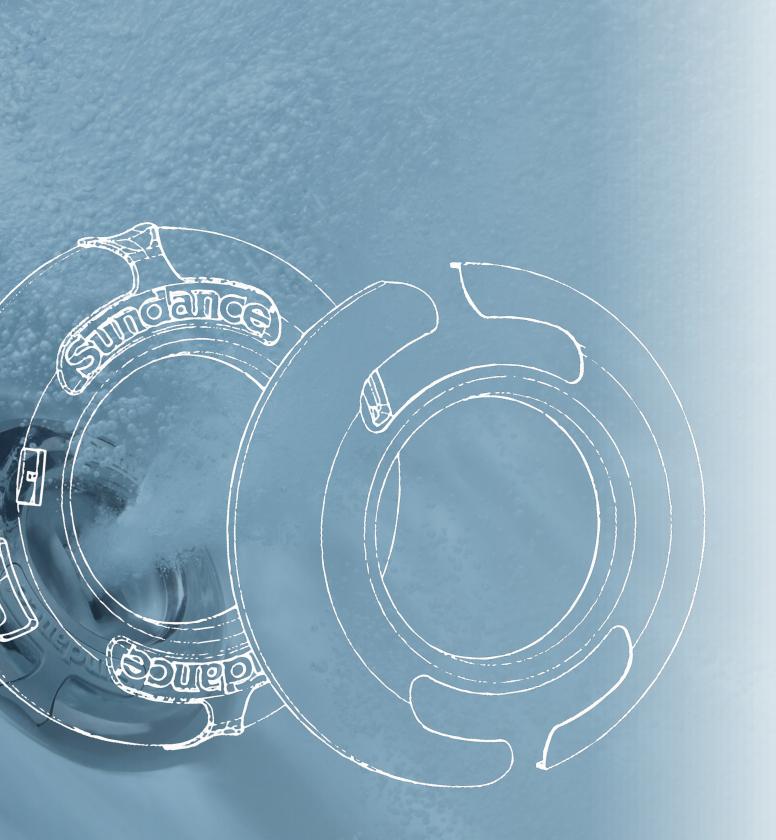
Please join Sundance® Spas and the Good Cause Spas™ movement in our support of the many worthy organizations that strive to help our neighbors, heroes, and champions.



Learn how Sundance® Spas supports good causes in the community by visiting: www.GoodCauseSpas.com







Fluid Dynamics Principles

Patented Fluidix® jets were codeveloped with Bowles Fluidics Corp, experts in the movement of liquids and gases.

That's why a massage in a Sundance® spa feels different than anything you've experienced before. Delivering power, motion, and massage, you'll be whisked away by the customized experience that's perfect for you.

Fluidix® jets operate without bearings that can clog or parts that wear out, combining air and water to create highly refined massage sensations. Each jet is positioned to reach pressure points used in reflexology and acupressure so stress and strain can be a distant memory.

Power,

Motion,

Massage.





Fluidix Tets by Series



Deep Tissue



Pressure Point

Maximum Massage Coverage



WHIRLPOOL JET

Adjustable, vigorous, deep musclepenetrating massage known for its boldness.



FLUIDIX® INTELLI-JET™

Adjustable water flow and oscillating direction for a custom deep tissue massage.



ACCU-PRESSURE™ JET

Deep-tissue massage to relieve muscle tension and joint pain.



FOCUS RELIEF® JET

Soothing bubbles for either a concentrated deep tissue massage or soft tissue effervescent effect.



VORTEX™ JET

Adjustable rifling action delivers swirling sensation for high and low impact therapeutic massage.



FLUIDIX® ST™ JET

Focused, deep-tissue jet stream adjustable for intensity and pressure.



PULSATOR™ JET

Pulsing massage action to reduce discomfort of carpal tunnel syndrome in wrists.

Comprehensive



VORTEX™ JET

Adjustable rifling action delivers swirling sensation for high and low impact therapeutic massage.



MINI VORTEX™ JET

Utilizes high-impact and low-impact targeted stream of water with unique rifling action adjustable for optimal massage.



ADJUSTABLE ACCU-PRESSURE™ JET

Adjustable deep tissue jet offers more control over your therapeutic experience.



SMT™ MICRO JET

Small, targeted massage to ease neck tension.



ACCU-PRESSURE™ JET

Deep-tissue massage to relieve muscle tension and joint pain.

Muscle Release

Relaxation



FLUIDIX® REFLEX™ JET

Adjustable, back and forth Swedish-style massage motion to increase circulation and relax your body.



FLUIDIX® NEX™ JET

Adjustable to relieve neck tension and strain in small muscles and sensitive nerves.



SILENT AIR® INJECTOR JET

Injects a small, gentle stream of bubbles in the water that also diffuse the SunScents™ fragrance aromatherapy system.







SMT™ FLUIDIX® JET

Medium, spiral-action massage to ease tension-prone areas in small muscle groups and joints.



The Art of Relaxation



Deep Tissue

STRESS-RELIEF

Everyday stress can create muscle tension and restrict blood flow, causing headaches, sleeplessness, fatigue and soreness. Hydrotherapy is an effective solution to free your stress.



RENEWAL

By getting a break from the pace of our lives and submersing in an emotional sanctuary, you can relax, rejuvenate and rehabilitate your body, mind, and soul.



Pressure Point

HEALING

Sundance® Spas continues the tradition of using the restoring properties of water and massage to provide relief and rejuvenation to repair muscles faster.



CHROMATHERAPY

Light has a profound effect on our moods and peace of mind. Chromatherapy, also known as color therapy, uses individual colors in the spectrum to boost and balance energy in your body.



Relaxation

AROMATHERAPY

Without lessening water quality, Sundance® SunScents $^{\text{TM}}$ are injected into bubbles and then released when they come to the surface, leaving you feeling renewed.



Relaxation

Clean Water

UV-C technology gives you the choice to add the right dose of chlorine or bromine to meet your needs. Regardless of whether you choose chlorine or bromine, we combine ozone and UV-C technology to offer the most powerful clean water system available.

Step 1: Filtration Systems



Dynamic Flow™ circulation pump

This leading energy-efficient high volume pump filters and treats more water per minute through the system than a low volume pump for cleaner water faster.



SlipStream[™] weir gate

Extra wide weir gate floats with the water level to skim more build up-producing debris than standard filtration systems. Compatible with SunPurity™ Minerals for additional water sanitization.



Proprietary horizontal filter

Unlike traditional filtration systems, the horizontal position of the pleated filter allows water to flow through the entire filter to remove the tiniest particles in the water for cleanest, clearest water.

Filtration System by Series



MicroClean® Ultra Filtration System





MicroClean® Filtration System **780™** series



Traditional Filtration System





CLEARRAY ACTIVE OXYGENT

CLEAN WATER SYSTEM -

The CLEARRAY Active Oxygen™ System injects a low dose of ozone into the water before it passes by the UV-C light, energizing active oxygen molecules to work harder to clean the water longer. This advanced oxidation process naturally activates active oxygen molecules, breaking up contaminants and eliminating up to 99.99% of waterborne pathogens. The CLEARRAY Active Oxygen™ Clean Water System is standard on all acrylic spas.

Step 2: Water Care Technology

Process

- 1. An ozonator generates and injects a low output ozone gas into the spa water for minimal offgassing to prolong life of equipment longer than traditional ozone systems.
- 2. Through a comprehensive mixing process that ensures maximum saturation of ozone into the spa water, the ozone will attach itself to microorganisms and harmful chemicals that exist in the spa water.
- 3. Ozonated water is then exposed to a UV-C bulb to energize the molecules and unlock active oxygen through an advanced oxidation process.
- 4. Powerful active oxygen molecules destroy contaminants and treats 99.9% of waterborne pathogens to cleanse the water.
- 5. The clean, clear water is then pumped back into the hot tub where it continues to clean the rest of the spa water, breaking down the contaminants so it can be easily be removed through the filters.

Components

Automatic Oxidizer

- Ozone does the heavy lifting of oxidizing organic contaminants allowing sanitizer to work for a longer period of time
- Ozone helps reduce the amount of dissolved solids in the water, allowing for UV-C light to work more effectively by removing particles that can absorb or scatter UV-C-light.
- Ozone sanitization is widely used in water treatment plants

UV-C Light

- UV-C light is a natural part of the spectrum of electromagnetic energy generated by the sun
- Effectively interacts with the DNA of bacteria and viruses, destroying their ability to reproduce
- Is a natural process that adds no by-product to your water
- Utilizes a durable stainless steel and quartz components
- Requires an annual bulb replacement
- Is the same technology used in bottled drinking water, aquariums, and hospitals

Step 3: Water Balancers



Water Balancers

Sundance® Spas, the trusted leader in spa technology, offers a complete line of genuine water care products that are backed by the quality, innovation and service that you expect from our brand.



SunPurity[™] PLUS

A very effective water enhancer that boosts system and sanitizer performance and provides a full system cleanse.

Craftsmanship

Every element* is designed specifically for your Sundance® spa for quality and reliability that's built in.

Secure Cover

A properly-fitting cover protects your spa from debris and heat loss.

Fully Insulated

Protects against air, moisture and sound and reduces energy required to run the spa.

Efficient Heater

Heating element transfers heat to the water, increasing thermal efficiency and resisting corrosion.

Rigid Bond™Shell

Proprietary shell manufacturing process makes acrylic stronger and increases thermal retention properties.

Tool-free Access

Easily access the drain and critical components in your spa without tools, saving time and making maintenance trouble-free.

SunStrong® and SunSide[™]Cabinet

High quality, UV-resistant synthetic cabinetry is durable and low maintenance.

Synthetic Base

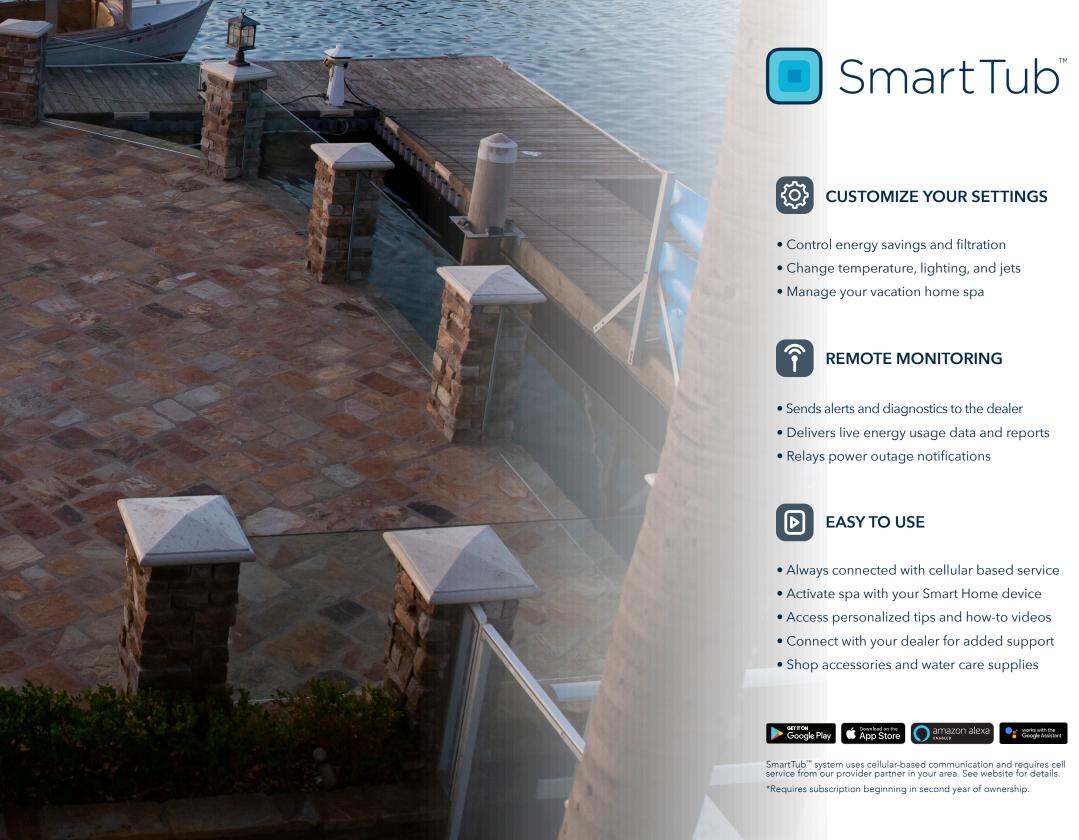
Provides a solid foundation impervious to nature, moisture and the elements.

Additional Features

SmartTub™ System
 CLEARRAY Active Oxygen™ Clean Water System
 Quick Drain™ Feature
 EcoWrap® Insulation







980 Series PREMIUM FEATURES Changing the way • Up to 10 jet varieties Patented Fluidix® Jets • Stainless steel jet trim • Specialty Silent Air® injector jets • MicroClean® Ultra filtration system • Premium accents • Integrated interior lighting Accent lighting Tool-free cabinetry SunCooler[™] cold storage Wide sheet waterfall • i-Touch control Quick drain • Synthetic base Dynamic Flow[™] circulation pump • SmartTub™ system



980 Series

Founded upon consumer-favorite Sundance® spa features and laced with never-before-seen design and style, the 980™ Series will change the way you enjoy your spa.



Kingston™



Claremont®



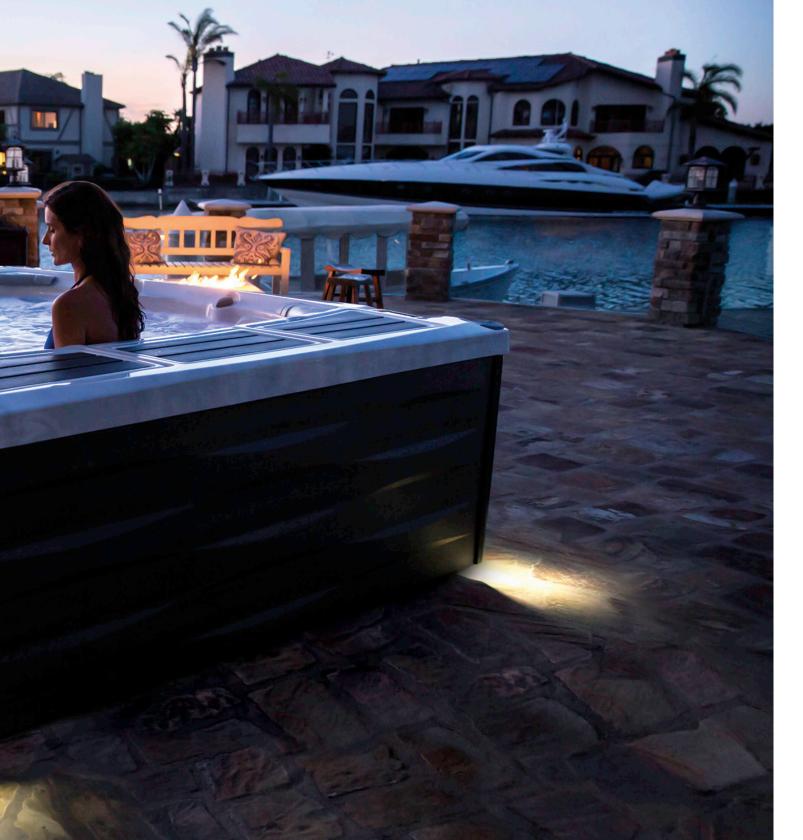
Lisbon®



 $\mathsf{Odessa}^{\texttt{®}}$







DESIGN

- Geometric exterior cabinetry highlighted by architectural corner lighting
- Lounge deck with SunCooler™ cold storage areas
- Low profile for easy entry and exit for soakers of any age

EXPERIENCE

- Spacious seats highlighted by LED lighting
- Patented Fluidix® jets and up to 10 massage varieties
- Upgraded Accu-Ssage[™] therapy seat
- Specialty Silent Air® injector jets

WATER CARE

- MicroClean® Ultra Filtration System
- Slipstream[™] skimmer
- CLEARRAY Active Oxygen™ Clean Water System
- CLEARRAY® On-Demand

FEATURES

- Glass i-Touch control for easy use day or night
- Tool-free cabinetry removal
- Robust synthetic base
- SunStrong® Extreme cover
- SmartTub™ System
- SunScents[™] aromatherapy (scents sold separately)

UPGRADES

- Integrated BLUEWAVE® stereo (optional)
- Winter Wrap insulation (optional)

980 Series



Interior Lighting



Spacious seats are highlighted by the even glow of LED lighting for beauty and safety



Advanced Control



Glass i-Touch Control with smart device functionality makes it even easier to use and enjoy your spa day or night





Geometric Cabinetry



Crisp, rhythmic texture of the exterior cabinetry highlighted by corner lighting combines classic beauty and modern form



Additional Seating and Convenience



A low profile, flat top rail and lounge deck offer more places to sit and socialize. SunCooler[™] cold storage areas, integrated into the lounge deck, feature removable lid for easy fill, pump-assisted drain* and an internal light* for use day or night

880 Series PREMIUM FEATURES

- Up to 10 jet varieties
- Patented Fluidix® Jets
- Stainless steel jet trim
- Specialty Silent Air® injector jets
- MicroClean® Ultra filtration system
- Premium accents
- Integrated interior lighting
- SunSide™ cabinetry
- Accent lighting
- Tool-free cabinetry
- Wide sheet waterfall
- Touch control
- Quick drain
- Synthetic base
- Dynamic Flow[™] circulation pump
- SmartTub™ system-compatible







See why Sundance® spa owners buy again and again. We are continuously innovating, and we've given the 880™ Series thoughtful design and features you can't live without.



Aspen®



Optima®



Marin[®]



Altamar®



 $\mathsf{Maxxus}^{\scriptscriptstyle\mathsf{TM}}$



Cameo®



Cambria™



Capri®





EXPERIENCE

- Patented Fluidix® jets and up to 10 massage varieties
- Accu-Ssage™ therapy seat
- Specialty Silent Air® injector jets

WATER CARE

- MicroClean® Ultra Filtration System
- Slipstream[™] skimmer
- CLEARRAY Active Oxygen™ Clean Water System
- CLEARRAY® On-Demand
- Silent Spa[™] filtration

FEATURES

- i-Touch control with color screen
- Integrated LED lighting with external indicator light
- Premium metallic, illuminated accents
- Dual-purpose beverage concierge filter lid
- SunSide[™] Cabinetry
- Exterior lighting
- Tool-free cabinetry for easy equipment access
- Synthetic base
- Illuminated grab bars
- Quick drain
- SunScents[™] aromatherapy (scents sold separately)

UPGRADES

- Integrated BLUEWAVE® stereo (optional)
- SmartTub™ System (optional)
- EcoWrap® insulation (optional)
- SunStrong® Extreme Cover (optional)

880 Series



MicroClean® Ultra MICROCLEAN® Filtration System



MicroClean® Ultra Filtration System sets the standard for robust, efficient water filtration



i-Touch Control Panel



Spas often get the most use at night, so an advanced control amplifies ease of use. With a glowing, color, touch screen control and icon-driven menus programming your spa is even easier any time of day







Accu-Ssage[™] Therapy Seat

Complete with arm rest, this customer favorite seat delivers relaxation to your neck, back, hips, calves, and wrists in our deepest, full-body immersion experience



Silent Air® Injector Jets



An exclusive blower and air-only jets deliver a soft tissue massage and optional SunScents™ aromatherapy for a soothing experience

780 Series

Create your perfect backyard retreat

We believe the 780™ Series should enhance your life, so we combined new technologies with good old fashioned know-how to craft intuitive, well-rounded spas that are a delight to use.

EXPERIENCE

- Patented Fluidix® jets and up to 6 jet varieties
- SMT[™] therapy seat
- Accu-Pressure[™] therapy seat

FEATURES

- Streamlined digital control panel with illumination
- Enhanced LED lighting with external indicator light
- Tool-free cabinetry
- Synthetic base

WATER CARE

- MicroClean® Filtration System
- Slipstream[™] skimmer
- CLEARRAY Active Oxygen™ Clean Water System
- CLEARRAY® On-Demand

UPGRADES

- BLUEWAVE® stereo (optional)
- SmartTub™ system (optional)
- EcoWrap® insulation (optional)
- SunStrong® Extreme Cover (optional)



Chelsee®



 $\mathsf{Hamilton}^{\scriptscriptstyle\mathsf{TM}}$



Montclair™



Bristol™



Hanover®



Dover™







MicroClean® Filtration System



MicroClean® Filtration System makes it easy to keep your water clean and fresh



Streamlined Digital Control Panel

Illuminated control panel makes it easier to program your spa and puts CLEARRAY® On Demand right at your fingertips





Be immersed in total relaxation The 680[™] Series will make you feel good long after you leave the water.

FEATURES

- Standard jets
- Adjustable massage options
- Traditional filtration system
- $\bullet \ \mathsf{CLEARRAY} \ \mathsf{Active} \ \mathsf{Oxygen}^{^\mathsf{TM}} \\ \mathsf{Clean} \ \mathsf{Water} \ \mathsf{System}$
- Simplified control panel

UPGRADES

- SunStrong® Extreme Cover (optional)
- SmartTub[™] system (optional)



McKinley®



Ramona®



Edison®



Peyton™



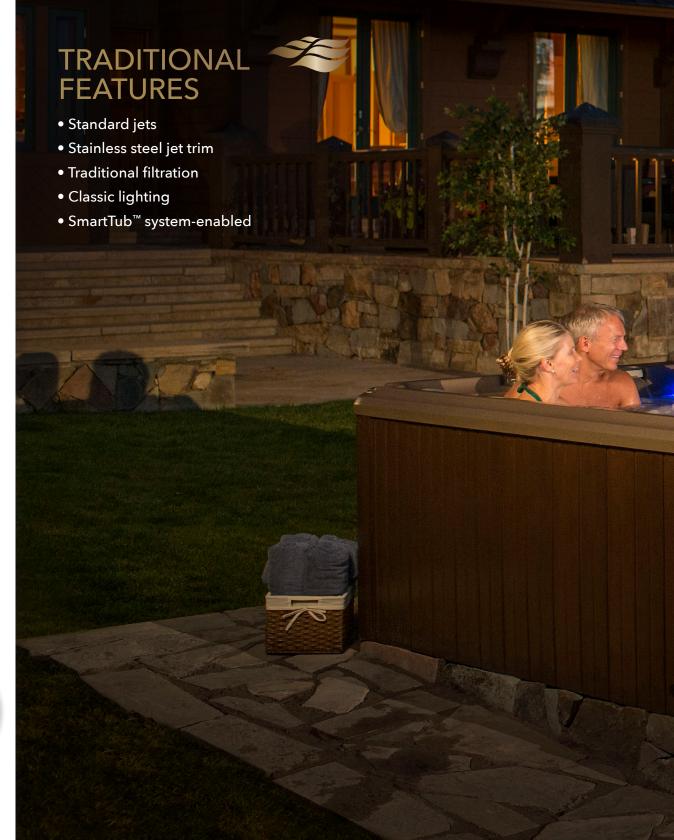
Prado®



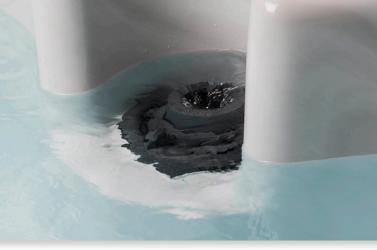
Alicia™



Denali[®]







Traditional Filtration System



50 square foot vertical filter raises the bar on traditional filtration



Simplified Control Panel

Streamlines spa functions to make it easy to focus on relaxation

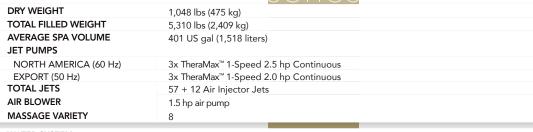
086



$Kingston^{TM}$

Seats 6-7

7'8" x 8'4" x 34" (234 cm x 254 cm x 86 cm)



WATER SYSTEM MicroClean® Ultra Filtration System LIGHTING Seat accent lights, waterfall, SunCooler™, exterior and underwater

ELECTRICAL REQUIREMENTS*

NORTH AMERICA (60 Hz) 240 VAC @ 50A or 60A EXPORT (50 Hz) 230 VAC @ 24A, 26A TITANIUM COIL HEATER 5.5 kW¹



uch Glass Control Exterior Lighting



LOUNGE /

1,045 lbs (474 kg)

5,348 lbs (2,426 kg)

405 US gal (1,533 liters)

59 + 6 Air Injector Jets

240 VAC @ 50A or 60A

230 VAC @ 24A, 26A

1.5 hp air pump

3x TheraMax[™] 1-Speed 2.5 hp Continuous

3x TheraMax[™] 1-Speed 2.0 hp Continuous

MicroClean® Ultra Water Management



Estimated Monthly Cost \$15.98

w/ Winter Package \$15.19









7'8" x 8'4" x 34" (234 cm x 254 cm x 86 cm)

DRY WEIGHT **TOTAL FILLED WEIGHT** AVERAGE SPA VOLUME JET PUMPS NORTH AMERICA (60 Hz)

EXPORT (50 Hz) **TOTAL JETS**

AIR BLOWER MASSAGE VARIETY WATER SYSTEM

LIGHTING **ELECTRICAL REQUIREMENTS***

NORTH AMERICA (60 Hz) EXPORT (50 Hz) TITANIUM COIL HEATER



5.5 kW1





Seat accent lights, waterfall, SunCooler™, exterior and underwater

Estimated Monthly Cost \$14.90

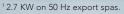
w/ Winter Package \$13.82



i-Touch Glass Control Exterior Lighting









Odessa®

WATER SYSTEM

Seats 6-7

7'5" x 7'5" x 34" (226 cm x 226 cm x 86.4 cm)



TOTAL JETS 37 + 10 Air Injector Jets AIR BLOWER 1.5 hp air pump

MASSAGE VARIETY

LIGHTING **ELECTRICAL REQUIREMENTS***

NORTH AMERICA (60 Hz) 240 VAC @ 50A or 60A EXPORT (50 Hz) 230 VAC @ 24A, 26A TITANIUM COIL HEATER

5.5 kW1









MicroClean® Ultra Filtration System



Seat accent lights, waterfall, exterior and underwater

Estimated Monthly Cost \$12.46

w/ Winter Package \$11.30



Lisbon®

Seats 5-6

7'5" x 7'5" x 34" (226 cm x 226 cm x 86.4 cm)

DRY WEIGHT 819 lbs (371 kg) TOTAL FILLED WEIGHT 4,822 lbs (2,187 kg) AVERAGE SPA VOLUME 370 US gal (1,401 liters) JET PUMPS

NORTH AMERICA (60 Hz) 2x TheraMax™ 1-Speed 2.5 hp Continuous EXPORT (50 Hz) 2x TheraMax™ 1-Speed 2.0 hp Continuous **TOTAL JETS** 44 + 8 Air Injector Jets

LOUNGE

AIR BLOWER 1.5 hp air pump MASSAGE VARIETY

WATER SYSTEM

LIGHTING **ELECTRICAL REQUIREMENTS***

NORTH AMERICA (60 Hz) EXPORT (50 Hz) TITANIUM COIL HEATER

MicroClean® Ultra Water Management Seat accent lights, waterfall, exterior and underwater

240 VAC @ 50A or 60A 230 VAC @ 24A, 26A 5.5 kW1







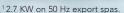


SmartTub™ System



Estimated Monthly Cost \$14.54

w/ Winter Package \$12.38





Aspen®

Seats 7-8

7'7" x 9'2" x 41.5" (231 cm x 280 cm x 106 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME **JET PUMPS**

NORTH AMERICA (60 Hz) EXPORT (50 Hz) **TOTAL JETS** AIR BLOWER

1,154 lbs (523 kg) 6,784 lbs (3,077 kg) 520 US gal (1,968 liters)

3 TheraMax[™] 2.5 hp (5.1 bhp²) 3 TheraMax[™] 2.0 hp (2.6 bhp²) 66 + 14 Air Injector Jets 1.5 hp air pump

w/ EcoWrap®

\$13.68

MASSAGE VARIETY

Estimated Monthly Cost \$19.22

LOUNGE



WATER SYSTEM MicroClean® Ultra Filtration System LIGHTING Integrated

ELECTRICAL REQUIREMENTS

NORTH AMERICA (60 Hz) 240 VAC @ 50A or 60A EXPORT (50 Hz) 230 VAC @ 24A, 26A

TITANIUM COIL HEATER 5.5 kW



Maxxus[™]

Seats 6

7'7" x 9'2" x 41.5" (231 cm x 280 cm x 106 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME JET PUMPS

NORTH AMERICA (60 Hz) EXPORT (50 Hz) **TOTAL JETS** AIR BLOWER MASSAGE VARIETY

1,143 lbs (518 kg) 6,898 lbs (3,129 kg) 540 US gal (2,044 liters)

3 TheraMax[™] 2.5 hp (5.1 bhp²) 3 TheraMax[™] 2.0 hp (2.6 bhp²) 65 + 6 Air Injector Jets 1.5 hp air pump

\$15.48

Estimated Monthly Cost w/ EcoWrap®

WATER SYSTEM

LIGHTING Integrated

ELECTRICAL REQUIREMENTS

NORTH AMERICA (60 Hz) 240 VAC @ 50A or 60A EXPORT (50 Hz) 230 VAC @ 24A, 26A

TITANIUM COIL HEATER 5.5 kW





Optima[®]

Seats 6-7

7'5" x 7'5" x 37.5" (226 cm x 226 cm x 96 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME JET PUMPS

NORTH AMERICA (60 Hz) EXPORT (50 Hz) **TOTAL JETS** AIR BLOWER MASSAGE VARIETY

924 lbs (419 kg) 5,344 lbs (2,424 kg) 410 US gal (1,552 liters)

2 TheraMax[™] 2.5 hp (5.1 bhp²) 2 TheraMax[™] 2.0 hp (2.6 bhp²) 47 + 14 Air Injector Jets 1.5 hp air pump 8

Estimated Monthly Cost

w/ EcoWrap® \$14.54 \$11.45





WATER SYSTEM MicroClean® Ultra Filtration System LIGHTING Integrated

ELECTRICAL REQUIREMENTS*

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230 VAC @ 17A, 15A

TITANIUM COIL HEATER 5.5 kW1





MicroClean® Ultra Filtration System



Chelsee®

Seats 6-7

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME **TOTAL JETS** MASSAGE VARIETY

873 lbs (396 ka) 5,210 lbs (2,363 kg) 400 US gal (1,514 liters)



Estimated Monthly Cost w/ EcoWrap® \$12.96 \$16.92

WATER SYSTEM LIGHTING JET PUMPS

Enhanced

2 TheraMax[™] 2.5 cont hp (5.1 bhp²) NORTH AMERICA (60 Hz) EXPORT (50 Hz) 2 TheraMax[™] 2.0 cont hp (2.6 bhp²) **ELECTRICAL REQUIREMENTS'**

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

240 VAC @ 40A, 50A or 60A 230-240 VAC @ 20A, 30A or 40A

MicroClean® Filtration System

STAINLESS STEEL HEATER 5.5 kW1



Hanover®

Seats 6

7' x 7' x 36" (213 cm x 213 cm x 92 cm)

DRY WEIGHT 740 lbs (336 kg) TOTAL FILLED WEIGHT 4,368 lbs (1,981 kg) AVERAGE SPA VOLUME 355 US gal (1,344 liters) TOTAL JETS



Estimated Monthly Cost \$12.38

w/ EcoWrap® \$10.87



WATER SYSTEM LIGHTING

JET PUMPS

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

ELECTRICAL REQUIREMENTS*

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

STAINLESS STEEL HEATER

MicroClean® Filtration System

Enhanced

2 TheraMax[™] 2.5 cont hp (4.8 bhp²) 2 TheraMax[™] 2.0 cont hp (3.0 bhp²)

240 VAC @ 40A, 50A or 60A 230-240 VAC @ 20A, 30A or 40A

5.5 kW1



McKinley[®]

MASSAGE VARIETY

Seats 6-7

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

DRY WEIGHT 778 lbs (353 kg) TOTAL FILLED WEIGHT 5,115 lbs (2,320 kg) AVERAGE SPA VOLUME 410 US gal (1,552 liters) **TOTAL JETS**



Estimated Monthly Cost \$14.98

WATER SYSTEM LIGHTING JET PUMPS

NORTH AMERICA (60 Hz)

EXPORT (50 Hz)

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

STAINLESS STEEL HEATER

Traditional Filtration

Classic

2-speed 2.5 hp (4.5 bhp²) 1-speed 2.5 hp (4.8 bhp²) 2-speed 2.0 hp (2.6 bhp²) 1-speed 2.0 hp (3.0 bhp²)

ELECTRICAL REQUIREMENTS

240 VAC @ 40A, 50A or 60A 230 VAC @ 20A, 30A or 40A

5.5 kW¹



Edison[®]

Seats 6

7' x 7' x 36" (214 cm x 214 cm x 92 cm)

DRY WEIGHT 758 lbs (344 kg) TOTAL FILLED WEIGHT 4,511 lbs (2,046 kg) AVERAGE SPA VOLUME 350 US gal (1,325 liters) TOTAL JETS



Estimated Monthly Cost \$13.90





WATER SYSTEM Traditional Filtration LIGHTING Classic JET PUMPS

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

ELECTRICAL REQUIREMENTS*

NORTH AMERICA (60 Hz) EXPORT (50 Hz) STAINLESS STEEL HEATER

2-speed 2.0 hp (2.6 bhp²) 1-speed 2.0 hp (3.0 bhp²) 240 VAC @ 40A, 50A or 60A

2-speed 2.5 hp (4.5 bhp²) 1-speed 2.5 hp (4.8 bhp²)

230 VAC @ 20A, 30A or 40A

5.5 kW1







Cameo®

Seats 5-6





MicroClean® Ultra Filtration System

7'5" x 7'5" x 37.5" (226 cm x 226 cm x 96 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME JET PUMPS

962 lbs (436 kg) 4,882 lbs (2,214 kg) 370 US gal (1,401 liters)

NORTH AMERICA (60 Hz) 2 TheraMax[™] 2.5 hp (5.1 bhp²) EXPORT (50 Hz) 2 TheraMax[™] 2.0 hp (2.6 bhp²) **TOTAL JETS** 54 + 6 Air Injector Jets AIR BLOWER 1.5 hp air pump

LOUNGE

MASSAGE VARIETY

ELECTRICAL REQUIREMENTS

WATER SYSTEM

EXPORT (50 Hz)

LIGHTING

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A

Integrated

230 VAC @ 17A, 15A

TITANIUM COIL HEATER 5.5 kW¹

Estimated Monthly Cost

w/ EcoWrap® \$11.38 \$14.04



Altamar®

Seats 5-6

6'9" x 7'2" x 37.5" (206 cm x 219 cm x 96 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME JET PUMPS

NORTH AMERICA (60 Hz) EXPORT (50 Hz) **TOTAL JETS** AIR BLOWER MASSAGE VARIETY

875 lbs (397 kg) 4,878 lbs (2,213 kg) 390 US gal (1,476 liters)

2 TheraMax[™] 2.5 hp (5.1 bhp²) 2 TheraMax[™] 2.0 hp (2.6 bhp²) 41 + 8 Air Injector Jets 1.5 hp air pump



Estimated Monthly Cost

w/ EcoWrap® \$11.02



WATER SYSTEM

LIGHTING

ELECTRICAL REQUIREMENTS*

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

TITANIUM COIL HEATER



MicroClean® Ultra Filtration System Integrated

240 VAC @ 40A, 50A or 60A

230 VAC @ 17A, 15A

5.5 kW¹



Cambria™

Seats 6

6'4" x 7'7" x 34" (193 cm x 231 cm x 86 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME JET PUMPS

NORTH AMERICA (60 Hz) EXPORT (50 Hz) **TOTAL JETS** AIR BLOWER MASSAGE VARIETY

772 lbs (364 kg) 4,108 lbs (1,863 kg) 335 US gal (1,268 liters)

2 TheraMax[™] 2.5 hp (5.1 bhp²) 2 TheraMax[™] 2.0 hp (2.6 bhp²) 46 + 6 Air Injector Jets 1.5 hp air pump

Estimated Monthly Cost

\$12.82



WATER SYSTEM

LIGHTING

ELECTRICAL REQUIREMENTS*

NORTH AMERICA (60 Hz) 240 VAC @ 40A, or 50A EXPORT (50 Hz) 230 VAC @ 10A, 15A

TITANIUM COIL HEATER





w/ EcoWrap®

\$9.86

MicroClean® Ultra Filtration System

Integrated

5.5 kW1





Hamilton™

Seats 5-6





7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME TOTAL JETS

826 lbs (375 kg) 4,996 lbs (2,266 kg) 393 US gal (1,488 liters)

MASSAGE VARIETY

Estimated Monthly Cost \$14.04

w/ EcoWrap® \$12.96

WATER SYSTEM MicroClean® Filtration System LIGHTING Enhanced

JET PUMPS NORTH AMERICA (60 Hz) EXPORT (50 Hz)

2 TheraMax[™] 2.5 cont hp (5.1 bhp²) 2 TheraMax[™] 2.0 cont hp (2.6 bhp²)

ELECTRICAL REQUIREMENTS

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230-240 VAC @ 20A, 30A or 40A

STAINLESS STEEL HEATER



Bristol™ Seats 5



7' x 7' x 36" (213 cm x 213 cm x 91 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME **TOTAL JETS**

745 lbs (338 kg) 4,331 lbs (1,965 kg) 350 US gal (1,325 liters)



Estimated Monthly Cost \$13.18

w/ EcoWrap® \$10.80

WATER SYSTEM

LIGHTING JET PUMPS

2 TheraMax[™] 2.5 cont hp (5.1 bhp²) NORTH AMERICA (60 Hz) 2 TheraMax[™] 2.0 cont hp (2.6 bhp²) EXPORT (50 Hz)

ELECTRICAL REQUIREMENTS

NORTH AMERICA (60 Hz) EXPORT (50 Hz) STAINLESS STEEL HEATER

240 VAC @ 40A, 50A or 60A 230-240 VAC @ 20A, 30A or 40A

MicroClean® Filtration System

Enhanced

5.5 kW1



Peyton™



7' x 7' x 36" (214 cm x 214 cm x 92 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME TOTAL JETS

654 lbs (297 kg) 4,490 lbs (2,037 kg) 340 US gal (1,287 liters) 35



Estimated Monthly Cost \$14.11



JET PUMPS NORTH AMERICA (60 Hz) EXPORT (50 Hz)

ELECTRICAL REQUIREMENTS

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

STAINLESS STEEL HEATER



Traditional Filtration Classic

2-speed 2.5hp (4.5 bhp²) 1-speed 2.5hp (4.8 bhp²) 2-speed 2.0hp (2.6 bhp2) 1-speed 2.0hp (3.0 bhp2)

240 VAC @ 40A, 50A, or 60A 230 VAC @ 20A, 30A, or 40A



Ramona®



7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

DRY WEIGHT 734 lbs (333 kg) TOTAL FILLED WEIGHT 5,071 lbs (2,300 kg) AVERAGE SPA VOLUME 410 US Gal (1,552 Liters) **TOTAL JETS** 45



Estimated Monthly Cost \$15.77



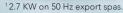
WATER SYSTEM Traditional Filtration LIGHTING Classic JET PUMPS

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

ELECTRICAL REQUIREMENTS

NORTH AMERICA (60 Hz) EXPORT (50 Hz) STAINLESS STEEL HEATER 2-speed 2.5hp (4.5 bhp²) 1-speed 2.5hp (4.8 bhp²) 2-speed 2.0hp (2.6 bhp2) 1-speed 2.0hp (3.0 bhp2)

240 VAC @ 40A, 50A, or 60A 230 VAC @ 20A, 30A, or 40A 5.5 kW1





Marin[®] Seats 4-5







6'4" x 7'7" x 34" (193 cm x 231 cm x 86 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME TOTAL JETS MASSAGE VARIETY

803 lbs (364 kg) 4,222 lbs (1,915 kg) 320 US gal (1,211 liters) 45 + 4 Air Injector Jets

Estimated Monthly Cost \$12.96

w/ EcoWrap® \$9.79

WATER SYSTEM MicroClean® Ultra Filtration System LIGHTING Integrated AIR BLOWER 1.5 hp air pump JET PUMPS

2 TheraMax[™] 2.5 hp (5.1 bhp²) 2 TheraMax[™] 2.0 hp (2.6 bhp²) **ELECTRICAL REQUIREMENTS**

NORTH AMERICA (60 Hz) 240 VAC @ 40A, or 50A 230 VAC @ 10A, 15A 5.5 kW1





6'3" x 7'7" x 33.5" (191 cm x 231 cm x 85 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME **TOTAL JETS** MASSAGE VARIETY

790 lbs (358 kg) 4,251 lbs (1,928 kg) 310 US gal (1,173 liters) 30

LOUNGE



Estimated Monthly Cost \$14.62

w/ EcoWrap® \$11.09

NORTH AMERICA (60 Hz)

EXPORT (50 Hz)

EXPORT (50 Hz)

TITANIUM COIL HEATER

WATER SYSTEM MicroClean® Filtration System LIGHTING Enhanced JET PUMPS

2 TheraMax[™] 2.5 cont hp (5.1 bhp²) NORTH AMERICA (60 Hz) EXPORT (50 Hz) 2 TheraMax[™] 2.0 cont hp (2.6 bhp²) **ELECTRICAL REQUIREMENTS'**

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230-240 VAC @ 20A, 30A or 40A STAINLESS STEEL HEATER 5.5 kW1

Classic



Prado[®]

Seats 4-5

6'3" x 7' x 34.5" (193 cm x 213 cm x 87 cm)

DRY WEIGHT 562 lbs (255 kg) TOTAL FILLED WEIGHT 4,219 lbs (1,914 kg) AVERAGE SPA VOLUME 354 US gal (1,340 liters) **TOTAL JETS** 23



Estimated Monthly Cost \$14.54





1 TheraFlo™ 1.5 cont hp (1 @ 2 spd, 2.5 bhp²)

1 TheraFlo $^{\text{T}}$ 2.0 cont hp (2 spd 3.0 bhp $^{\text{2}}$)

JET PUMPS NORTH AMERICA (60 Hz)

WATER SYSTEM

LIGHTING

EXPORT (50 Hz)

ELECTRICAL REQUIREMENTS

NORTH AMERICA (60 Hz) EXPORT (50 Hz) STAINLESS STEEL HEATER

120 VAC @ 15A or 240 VAC @ 30A or 40A 230 VAC @ 20A or 30A

1.0 kW1 (120V) or 4.0 kW (240V)



Denali®

Seats 4

6'6" dia. x 3' (200 cm dia. x 92 cm)

DRY WEIGHT 560 lbs (254 kg) TOTAL FILLED WEIGHT 3,062 lbs (1,389 kg) AVERAGE SPA VOLUME 240 US gal (908 liters) **TOTAL JETS** 20



Estimated Monthly Cost \$12.82





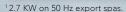


WATER SYSTEM Traditional Filtration LIGHTING Standard JET PUMPS

NORTH AMERICA (60 Hz) 2-speed 1.5hp (2.5 bhp²) EXPORT (50 Hz) 2-speed 2.0hp (3.06 bhp²)

ELECTRICAL REQUIREMENTS' NORTH AMERICA (60 Hz) 120 VAC @ 15A or 240 VAC @ 30A or 40A

EXPORT (50 Hz) 230 VAC @ 20A or 30A STAINLESS STEEL HEATER 1.0 kW1 (120V) or 4.0 kW (240V)





Capri®

Seats 2-3

5'9" x 6'10" x 30.5" (175 cm x 208 cm x 77 cm)

DRY WEIGHT 635 lbs (288 kg) TOTAL FILLED WEIGHT 3,262 lbs (1,480 kg) AVERAGE SPA VOLUME 230 US gal (909 liters) TOTAL JETS 31 + 8 Air Injector Jets MASSAGE VARIETY



Estimated Monthly Cost \$10.80

w/ EcoWrap® \$8.86







MicroClean® Ultra Filtration System Integrated 1.5 hp air pump

1 TheraMax[™] 2.5 hp (5.1 bhp²) 1 TheraMax[™] 2.0 hp (2.6 bhp²) **ELECTRICAL REQUIREMENTS***

> 240 VAC @ 40A, or 50A 230 VAC @ 10A, 15A 5.5 kW1



Dover™

Seats 2-3

5'9" x 6'10" x 30.5" (175 cm x 208 cm x 77 cm)

DRY WEIGHT 620 lbs (281 kg) TOTAL FILLED WEIGHT 3,247 lbs (1,473 kg) AVERAGE SPA VOLUME 230 US gal (871 liters) **TOTAL JETS** 23 MASSAGE VARIETY



Estimated Monthly Cost w/ EcoWrap® \$12.74

\$10.22



NORTH AMERICA (60 Hz)

NORTH AMERICA (60 Hz)

TITANIUM COIL HEATER

WATER SYSTEM LIGHTING JET PUMPS

WATER SYSTEM

WATER SYSTEM

LIGHTING

AIR BLOWER

JET PUMPS

EXPORT (50 Hz)

EXPORT (50 Hz)

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

ELECTRICAL REQUIREMENTS NORTH AMERICA (60 Hz)

EXPORT (50 Hz) STAINLESS STEEL HEATER



MicroClean® Filtration System Enhanced

1 TheraMax[™] 1.5 cont hp (2 spd, 4.8 bhp²) 1 TheraMax[™] 2.0 cont hp (2 spd 3.0 bhp²)

120 VAC @ 15A or 240 VAC @ 30A, or 40A 230 VAC @ 20A, or 30A 1.0 kW1 (120V) or 4.0 kW (240V)



Alicia™

Seats 2-3

6'3" x 5'5" x 32" (193 cm x 168 cm x 81 cm)

DRY WEIGHT 492 lbs (223 kg) TOTAL FILLED WEIGHT 2,780 lbs (1,261 kg) AVERAGE SPA VOLUME 220 US gal (833 Liters) **TOTAL JETS** 19



Estimated Monthly Cost TBD







LIGHTING JET PUMPS

NORTH AMERICA (60 Hz) 2-speed 1.5hp (2.5 bhp²) EXPORT (50 Hz)

ELECTRICAL REQUIREMENTS

NORTH AMERICA (60 Hz) EXPORT (50 Hz) STAINLESS STEEL HEATER Traditional Filtration Standard

2-speed 2.0hp (3.06 bhp²)

120 VAC @ 15A or 240 VAC @ 30A or 40A 230-240 VAC @ 1x20A or 2x16A 1.0 kW1 (120V) or 4.0 kW (240V)





45

Color Palette

Whether you're charmed by soothing shades or bold hues, selecting the perfect color combination starts with a pleasing palette that blends seamlessly with your backyard décor.

Covers

SunStrong® Covers



SunStrong® Extreme Covers



*25% lighter for easier handling and an added premium touch to your outdoor décor. Standard on 880™, 780[™] and 680[™] Series spas

- 25% lighter*
- Water resistant
- Superior UV resistance properties

• Dense foam supports heavy snow loads

Premium outdoor covers. Designed for

cold harsh climates. Standard on 980™

Series spas. Optional upgrade on 880[™],

Angled to promote run-off

780[™] and 680[™] Series spas.

- Water and stain resistant to provide a simple wipe clean surface
- Superior UV resistance properties

Foam Density

1.5 lbs.

2 lbs.

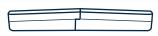
Material

Feature

SunStrong® Outdoor all-weather fabric

SunStrong® Outdoor all-weather fabric

Taper



4 in. - 2.25 in.

5 in. - 3 in.

Cover Handles

6 Exterior + 2 Interior

6 Exterior + 2 Interior

Finish

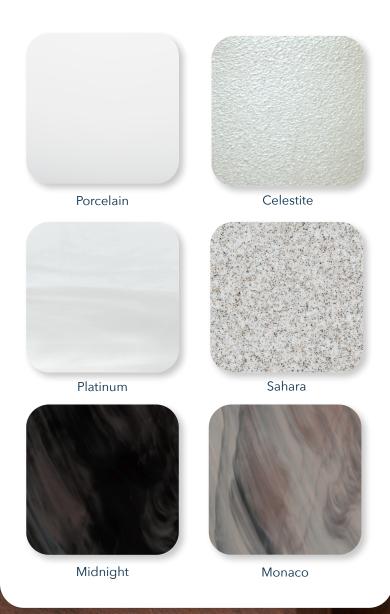
Double stitched outdoor thread made from strong UV resistant fibers

Double stitched outdoor thread made from strong UV resistant fibers



Black

Acrylic Shells



Cabinetry



Genuine Parts L Accessories

Engineered specifically to optimize your experience, Sundance® Genuine Parts and Accessories prolong the enjoyment of your spa, letting you focus on the way you and your family feel when you use your Sundance® spa.



Pillows

Created to purposefully pose the body in a relaxing position to maximize the benefits of hydrotherapy, Sundance® Spas headrests and replacement pillow sets are an easy way to quickly update your spa.



Cover Lifts

The hydraulic cover lift incorporates a gasassisted lift and a sleek, durable aluminum frame to make moving and storing your spa cover effortless.

The manual cover lift is engineered from a sleek, durable aluminum frame and makes it easier to move and store your spa cover.



VersaStep[™] Spa Steps

This simple, expandable modular system features slip-free recessed traction pads made from surfboard treat, is constructed with a durable aluminum frame, and coordinates with Sundance® spa cabinetry options and resists fading, rotting, and cracks.

