



# THE STANDARD of FIBERGLASS

n 1975, Viking Pools began manufacturing in Northern California with a single swimming pool mold. A second mold was added two years later. In 1979, Viking added an entire line of new pool designs.

Over the next decade, Viking continued to experience incredible success due to its wide range of products, high-quality materials, customized services, and their use of vinyl ester resin—a formula that would become the benchmark of the fiberglass pool industry.

New technologies and higher-quality materials are consistently introduced into Viking's A.C.P® composite formula—creating pools made from the finest, most durable raw materials. It is called A.C.P® (Advanced Composite Pool). There is no other pool guite like it in the world.



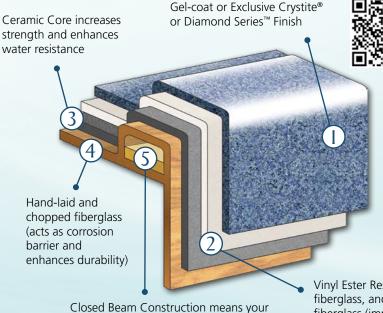


## THE VIKING A.C.P.®

Advanced Composite Pool

Combining premium raw materials and our unique ten-stage manufacturing process creates a pool with unsurpassed appearance and performance.

#### www.vikingpools.net/a-c-p.php



Closed Beam Construction means your pool is built using the strongest method of construction available in the industry

Vinyl Ester Resin, chopped fiberglass, and hand-laid fiberglass (impact resistance and blister protection)

## Our Pools are ICC Certified

www.vikingpools.net/icc-certified.php



CARIBBEAN





# Ten-Stage Manufacturing

www.vikingpools.net/manufacturing.php

- Prepare the mold so that the pool easily separates from the mold to give the pool a better quality finish.
- 2 Our standard gel-coat or premium Crystite® or Diamond Series<sup>™</sup> finish is added, which has a limited lifetime surface warranty.
- 3. Vinyl Ester Resin is then added to provide the greatest impact resistance, blister protection, and give the gel-coat, Crystite®, or Diamond Series™ finish a gorgeous profile.
- 4. Additional layers of Vinyl Ester Resin, chopped and hand laid fiberglass are strategically placed for durability and strength.
- 5. The heart of every Viking pool is the ceramic core, an additional layer which is sandwiched between protective layers of specially designed resin and fiberglass. The ceramic core adds a greater strength to the pool walls and provides enhanced water resistance.
- **6.** Fiberglass is hand-laid across the pool to complete the important corrosion barrier to enhance durability. Additional layers of chopped fiberglass are added. When combined with the hand laid fiberglass it provides additional strength.
  - 7 PVC-honeycomb vertical supports are added to help support the walls during the installation process. The closed beam construction is then completed to strengthen the coping around the pool and allow for easier lifting of the pool. Chains are also secured around the pool for easy unloading and setting.
    - 8. The completed pool is lifted off the mold.
    - **9.** The pool is then detailed according to specifications for a spectacular finish.
      - **10.** Pool is loaded onto the truck and ready for delivery.

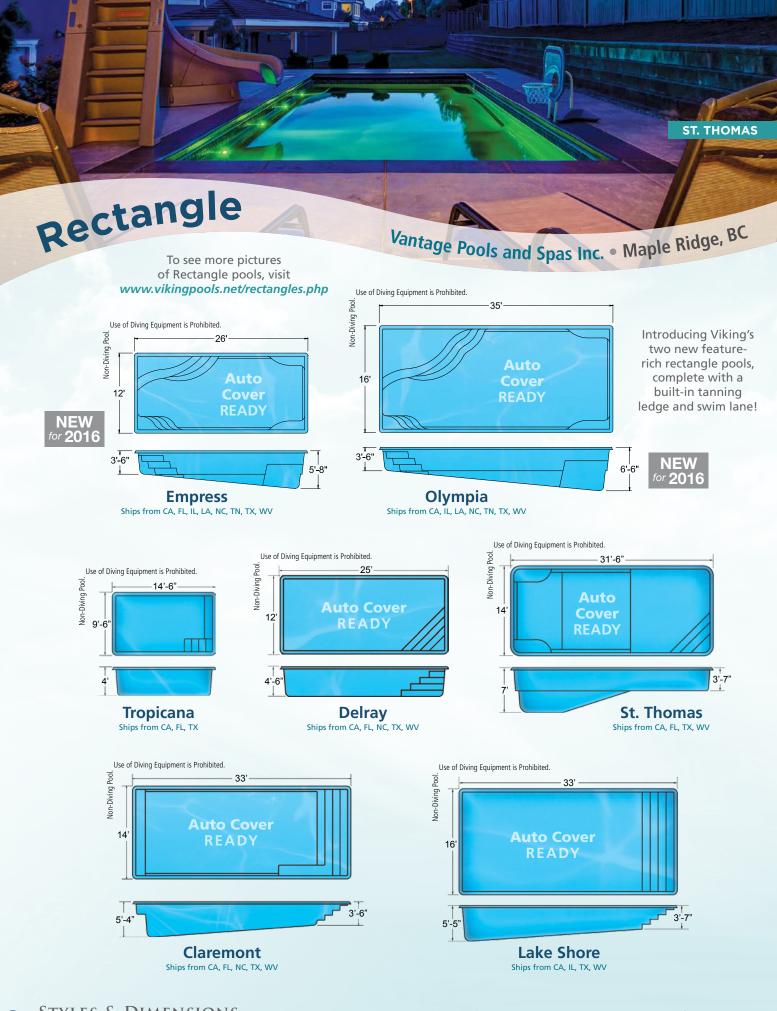
- The pool layout is carefully marked for position.
- 2. The dig begins the process for installation.
- 3. The hole is carefully prepared to achieve proper shape and depth.
- **4.** The pool is set in place.

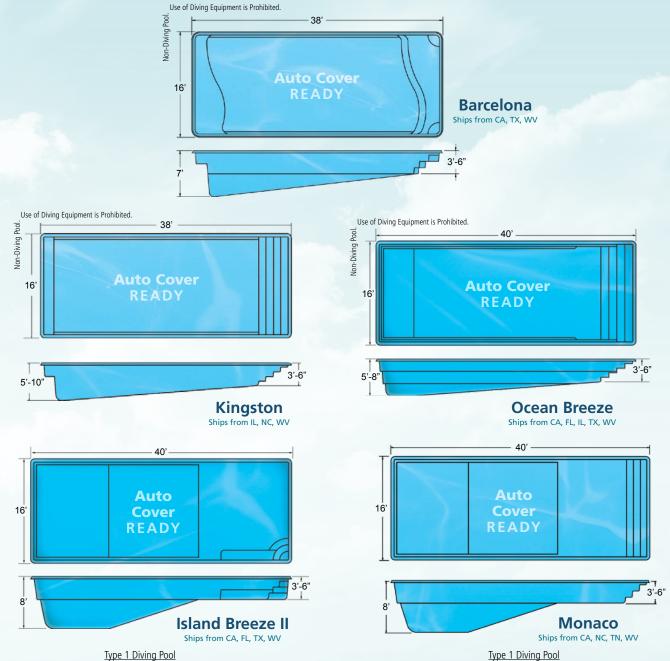
Installation

www.vikingpools.net/installation.php

- 5. The pool is now filled with water and the backfill process begins.
- **6.** The proper plumbing and electrical equipment is installed.
- 7. The concrete is poured around the pool.
- 8 Your limited lifetime guaranteed Viking pool is ready for years of enjoyment.







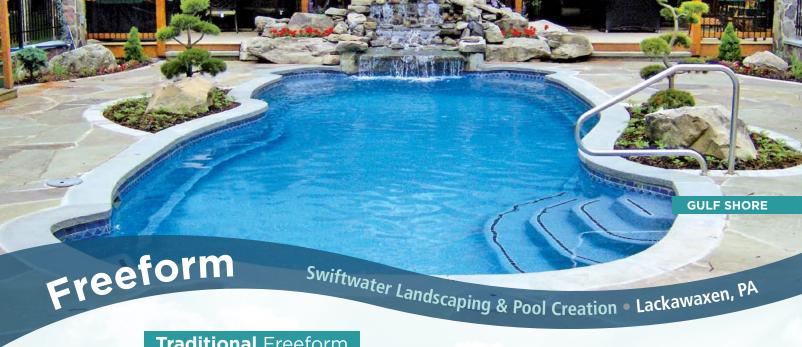
Type 1 Diving Pool
Diving/Sliding equipment shall be designed for swimming pools and shall be installed in accordance with the diving/sliding equipment manufacturer's specifications. Please contact the diving/sliding equipment manufacturer for their specifications.

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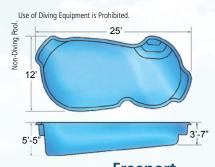




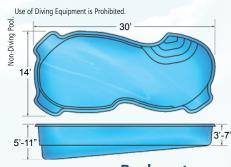




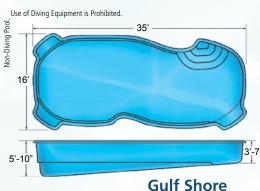
### **Traditional** Freeform



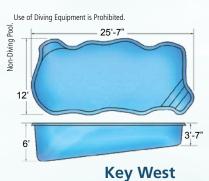
**Freeport**Ships from CA, FL, IL, LA, NC, TN, TX, WV



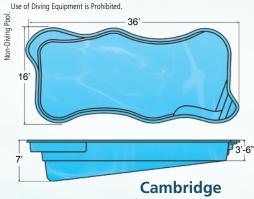
**Rockport**Ships from CA, FL, IL, LA, NC, TN, TX, WV



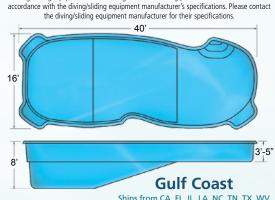
Ships from CA, FL, IL, LA, NC, TN, TX, WV



Ships from CA, FL, TX, WV

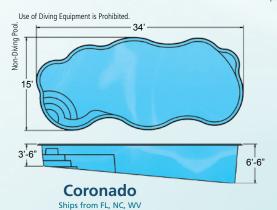


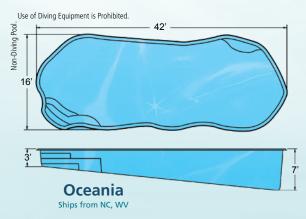
Ships from CA, FL, NC, TX, WV

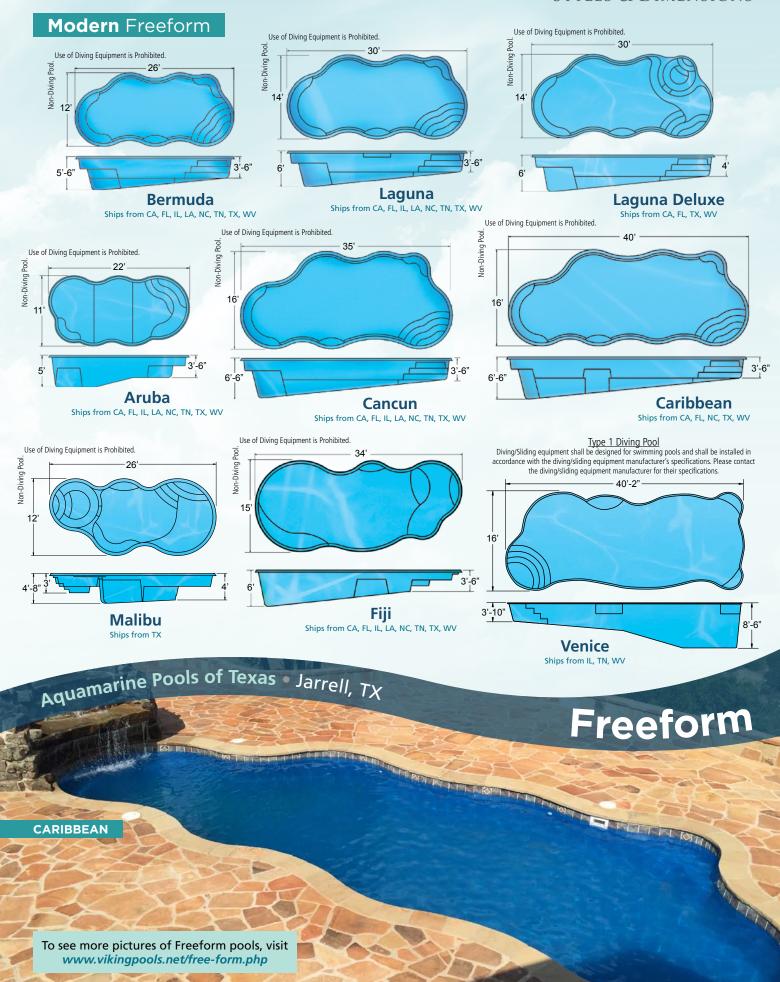


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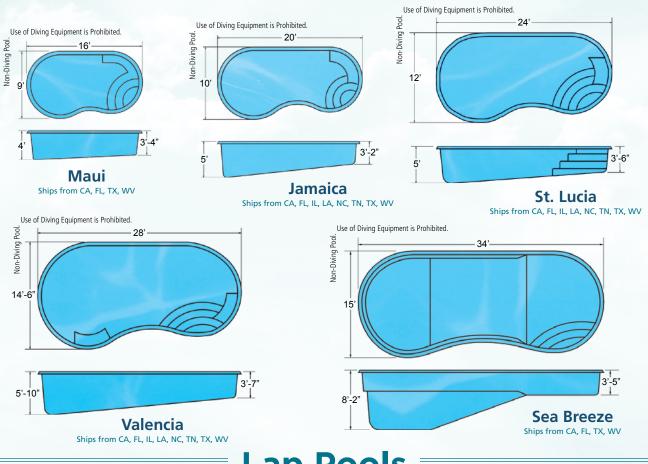
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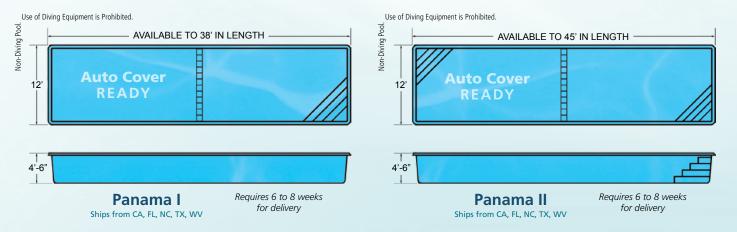


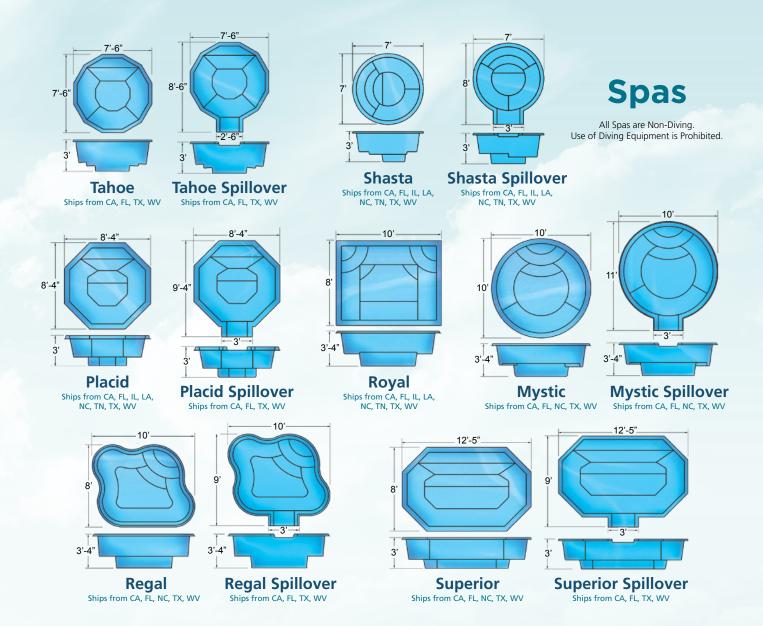


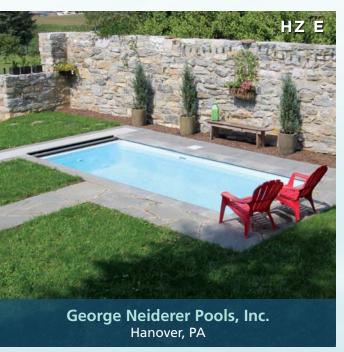


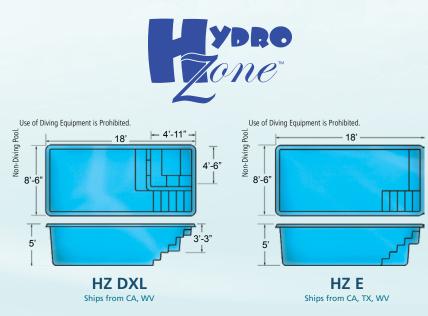


## **Lap Pools**









## VIKING BUILDERS...

## Making Dreams Come True!



**Quality Fiberglass Pools • Hemet, CA** 



**Aquamarine Pools of Texas • Woodlands, TX** 



Swim Shack, Inc. • Sugar Grove, IL



Pools & Palms • Myrtle Beach, SC



Florida Concepts Pools • Mahopac, NY



Pool & Spa Outlet • Canonsburg, PA



Affordable Pools • Crowley, LA



Schaper Pools • Zephyrhills, FL



Vantage Pools and Spas Inc. • Maple Ridge, BC



The Pool Guyz • Virginia Beach, VA



Dell Pools & Spas, Inc. • Hawthorne, NJ



Aquatic Pools & Landscape • Fort Mohave, AZ



Sea Breeze Pools • Chickasha, OK



David Pool and Spa • Odessa, TX

## COLORS & FINISHES

The color and finish of your pool directly affects its overall appearance. Viking Pools offers a variety of exclusive colored finishes along with standard gel-coats to create a wide range of effects.



THE NEXT GENERATION OF CRYSTITE



### The Latest Technologies for the Industry's Leading Finishes

- Exceptional 3D depth
- Larger, layered gel flakes
- Greater sparkle

- Enhanced gel coats
- Better performance
- Thoroughly field-tested

## COLORS & FINISHES



www.vikingpools.net/colors.php



The **Diamond Series** adds **deep, rich color** and **enhanced sparkle** to the pool's finish.



## STANDARD GEL COAT

## **Whisper White**



## **Viking Blue**



## **FEATURES**

#### **Textured Steps and Seats**

(Standard on all models) Textured steps and seats assist entry and exit of the pool.



#### **Convenience Ledge**

Convenience ledges provide a safe place to swim and grab for safety.







#### **Modular Units**

Extend the boundaries of your Viking pool by adding Modular Units. This feature provides the opportunity to enhance the size, look and feel of any Viking pool. With absolutely no limits to size, your designs are even more customized.

www.vikingpools.net/ modular-units.php

### **Vanishing Edges**

What better way to add mystique and intrigue to any pool than with the elegance of a vanishing edge. Vanishing edges can be incorporated into virtually any Viking pool to create the look and feel you are trying to accomplish. Who would have guessed that the pool of tomorrow would be a pool without the appearance of walls—and available today, from Viking Pools.



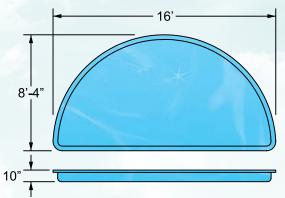


## **INNOVATIONS**

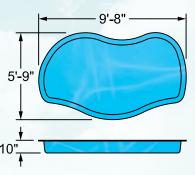
## **Tanning Ledges**

Water Features You Can Swim In®

Two new tanning ledges have been added to the Viking Pools line, perfect for lounge chairs, kids' play area, or shallow water sunbathing. A tanning ledge adds an element of running water and turns the entire pool into a water feature.

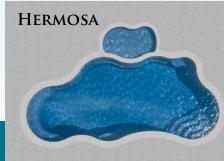


Semicircle Tanning Ledge Ships from CA, FL, IL, LA, NC, TN, TX, WV



Hermosa Tanning Ledge
Ships from CA, FL, NC, TX, WV

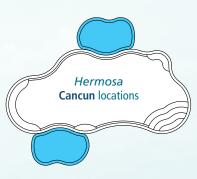




Hermosa is designed to fit with the Laguna, Laguna Deluxe, Cancun, and Caribbean models.









#### **Custom Tile Mosaics**

Mosaic tiles reflect charm and personality, adding to the overall appeal of your pool. Reflect your own personality in your pool with a selection from Viking's standard product line or a custom mosaic of your own creation.

www.vikingpools.net/mosaics.php





## Tiled Floors, Steps, Seats, and Skimmers

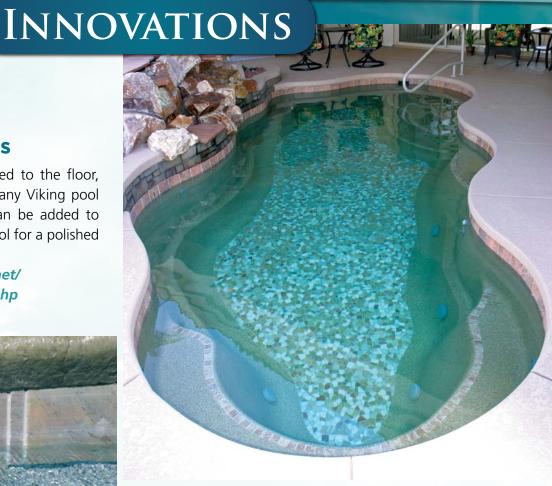
Glass or ceramic tile can be added to the floor, steps, seats, and/or skimmers of any Viking pool or spa. These creative designs can be added to complement the shape of your pool for a polished and sophisticated look.

www.vikingpools.net/custom-tile-work.php













## **OPTIONS**

Not only does Viking offer numerous pool sizes and shapes to fit your home and landscape, but you will also be able to choose from more options than any other pool manufacturer, including handcrafted tiles, cascades, streams, and inlaid tiles. Create and decorate a private oasis in your own backyard.

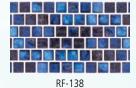
#### **Perimeter & Inlaid Tile**

Viking Pools offers an elegant selection of standard perimeter tile and corresponding accent inlaid tiles to make your pool unique. Our inlaid tiles emphasize stairs and seats for safety and appearance.





## **Rainforest**



Lavender

**Duval** 

Duval 1"x1"







Barley

Perimeter

Deco\*

AZ-606

Cobalt

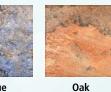




Ash Nero







**Gemstone** 



AZ-3 **Barley** 





AZ-201

Peacock

A7-8 Ash Nero

A7-208

Ash Nero

Silver AZ-203 Barley

Blue A7-206

Cobalt

A7-201 Peacock

A7-208 Ash Nero

\*Deco tile is priced per 6"x6" piece

Royal Blue

MARF-235

Royal Blue 2"x2"

## **Martinique**

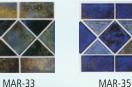


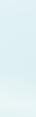


Ocean Blue

MARF-233

Ocean Blue 2"x2"











Truman 1"x1"







#### **Viking Cascades**

Listen to the intoxicating sounds of waterfalls from the beautiful water features that originate in the coping of your own Viking pool. Viking Cascades are available in a variety of sizes and quantities for invigorating and attractive waterfalls that fit the size and landscape of your pool.

www.vikingpools.net/cascades.php



#### **Streams**

Listen to the tranquil sounds of flowing water with Viking Streams, which are installed along the tile line of your pool. Our streams are adjustable so you can change their directional flow for the perfect appearance. Choose from our four face plates in black, white, grey, or beige.

www.vikingpools.net/streams.php



**Plastic Cover** 



Tiled





# PAL

## PAL COMMANDER for PAL 2-Wire Lights





Both systems fully compatible with PAL Mini accent lights

## PAL COLORTOUCH for PAL 4-Wire Lights



- Color Control: One touch precise color advance function.
- 2 Channel Control: 6 Outputs on CH. 1, 2 Outputs on CH. 2.
- Auto Sync: Automatic sync of your PAL™ lights every time.
- Wireless handheld remote control included.
- Wi-Fi Capable: Optional connectivity for your Smartphone or Tablet.
- Delivers 33 watts to support up to 8 PAL 2-wire lights.



Wi-Fi plug-in module available for either the Commander or the ColorTouch

- Color Control: Control color, speed, brightness and modes.
- Memory Recall: Remembers last color, speed and brightness.
- Auto Sync: Automatic sync of your PAL™ lights every time.
- Wireless handheld remote control included.
- Wi-Fi Capable: Optional connectivity for your Smartphone or Tablet.
- Delivers 50 watts to support up to 6 PAL 4-wire lights.
- Fully compatible with PAL Perimeter lighting and Waterblade Sheer Decent waterfalls.

www.vikingpools.net/lighting.php

#### **In-Floor Cleaning & Circulation Systems**

Maintaining a clean, healthy, warm pool is easier and more affordable than ever with Viking Pools and X-tream Klean™ systems, which provide chemical distribution and heat savings through your choice of four cleaning systems.

www.vikingpools.net/in-floor-cleaning.php

#### Viking's Circulation System (VCS):

• Two nearly-invisible pop-up circulation nozzles in the pool's floor.

#### X-tream Klean™ System:

- Similar to the VCS system.
- A network of nozzles provides additional cleansing power for the bottom of the pool.

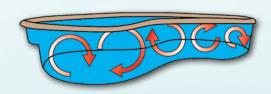
#### X-tream Klean™ Plus:

 Extra cleaning heads in steps and seats for a more complete pool cleaning.

#### X-tream Klean™ Deluxe:

- Cleaning heads on the floor, steps and seats.
- A debris canister next to the skimmer catches large debris.









## **OPTIONS**

# We make it strong. We make it easy. © COLLEGE OF THE BOOK OF THE

## **Automatic** Safety Covers

Everyday protection for your family... at the touch of a button!

Simply flip a switch, and your Coverstar automatic safety cover will create a barrier over your pool that no child or pet can penetrate. Custom-built to fit your pool perfectly and manufactured from best-in-class materials, Coverstar is the best protection available for your family and your pool investment!

#### Save on heat, water, electricity and chemicals.

A Coverstar acts as passive solar heater, increasing the temperature of your water by 8 to 10 degrees. It also reduces evaporation of water as well as consumption of chemicals. Less time cleaning...more time enjoying!

www.vikingpools.net/safety-covers-auto.php





## **OPTIONS**

## **Solid & Mesh** Safety Covers

#### Safety you can rely on!

Coverstar offers mesh safety covers for maximum drainage and solid safety covers that block 100% of sunlight – in a variety of material weights and colors. All can be custom designed to fit any size or shape pool precisely, including any special features such as raised walls, diving boards, stairs and rails.

#### We make it strong... to keep your family safe!

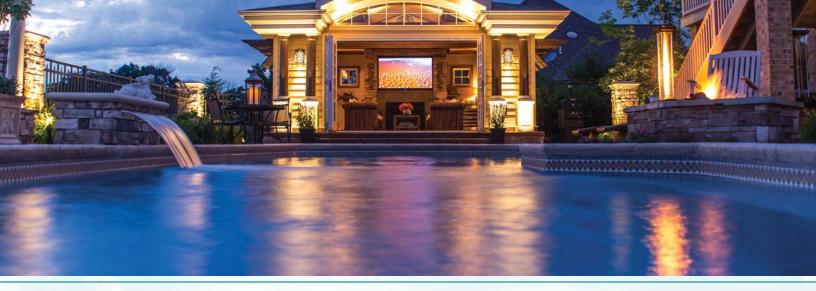
The stronger the cover, the safer the cover. Coverstar applies exclusive, patented design and manufacturing innovations to give our mesh and solid safety covers unmatched strength and durability. And, because we build them better, we back them better...with our exclusive 20-year warranty!

www.vikingpools.net/ safety-covers-solid-mesh.php









# Pool Pool Available Today

- Save up to \$225 per month
- Requires fewer chemicals
- Less waste in our landfills
- No chemicals or rust in groundwater
- No re-plastering needed

ue to the non-porous finish of our pools, fewer chemicals are needed because algae is less prone to attach to smoother surfaces. Additionally, less cleaning will have to be performed using automatic pool cleaners saving electricity. When automatic pool cleaners are used, the time it takes to clean the pool will be reduced saving additional energy.

As fiberglass pools do not rely on steel panels or steel mesh/rebar for structure, they do not have the potential to leech chemicals and rust back into the groundwater as a more conventional constructed pool would.

Fiberglass pools in general act as a natural insulator. Your filter and heater will potentially run dramatically less than equipment on vinyl/gunite pools. Depending on the climate and size of the pool, a homeowner can save up to \$225.00 per month on their pool maintenance with our pools versus other types of pools (vinyl/gunite). With more and more people concerned about our environment, our Eco-Friendly pools are already the pool of tomorrow. Not only do our pools use less chemicals and energy, our pools never need to be re-plastered, nor do they have a liner to replace – thus resulting in less waste in our landfills.



Viking Pools was selected to participate in a LEED Platinum certified project called Eco-Smart of Florida. This cutting edge green project is 100% eco-friendly and will contain the 50 top green products and service companies in the industry. Read more at www.vikingpools.net and on our blog.

## The VIKING POOLS Advantage

Features	Viking Pools	The Others	Advantage	
Options: Inlaid Tile	Yes	No	Defines Steps for Safety	
Options: Perimeter Tile	Yes	No	Tile Individualizes Pool	
Options: Inlaid Mosiacs	Yes	No	Adds Life & Character to Pool	
Options: Viking Cascades & Streams	Yes	No	Built in Water Feature	
Options: LED Lighting	Yes	Yes	Illuminates Pool	
Options: Vanishing Edges	Yes	No	Pool w/o the Appearance of Walls	
Options: X-tream Klean <sup>™</sup> In-Floor Cleaning System	Yes	No	Self Cleaning Pool	
Manufacturing Facilities	Multiple	Single	Nationwide: WV, CA, TX, FL, NC, IL, TN, LA	
Pool Thickness	1/4 inch	3/16 inch	33% Thicker	
Warranty: Structure/Surface	Limited Lifetime	25/35 year / Varies	Best Warranty in the Industry	
Manufacturing: Quality Assurance Program	Yes	No	Every Pool Has a Detailed Record	
Technology Period	2016	1980's	Advanced Composite Pool®	
Technology: Ceramic Core	Yes	No	Enhanced Flexural Strength	
Technology: Vinyl Ester Resin	Yes	Yes	Unsurpassed Blister Protection	
Options: Crystite® and Diamond Series™ Finishes	Yes	No	Gives a Natural Look to Pool	
Eco-Friendly	Yes	No	Saves Money and the Environment	
Custom Tile Work	Yes	No	Limitless Design Possibilities	
Designed to Structural Building Codes Worldwide	Yes	No	Peace of Mind - ICC Certified	
Tanning Ledges	Yes	Varies	Expand Your Swim Area	

	Pros	Cons	Billable Maintenance	Maintenance Cost for 10 Years
Viking Fiberglass	<ul> <li>Quick Installation (3-5 days)</li> <li>Permanent Home Improvement</li> <li>Proven Product with Factory Controlled Quality</li> <li>Flexural Strength</li> <li>Stronger than Concrete</li> <li>Smooth Non-Porous Finish</li> <li>Most Pool Options</li> </ul>	Limited Sizes and Shapes     Viking has 60+ designs to choose from	Chemicals     Electric Cost	\$4,200.00
Gunite	<ul><li> Unlimited Design Capabilities</li><li> Permanent Home Improvement</li></ul>	<ul> <li>4-8 week Installation</li> <li>Concrete Shows Around Edge</li> <li>Rough Porous Surface</li> <li>Cracks in Freeze/Thaw Climates</li> <li>Excessive Use of Chemicals, Energy</li> </ul>	<ul><li>Chemicals</li><li>Electric Cost</li><li>Acid Baths</li><li>Replastering + New Tile</li><li>Pool Service</li></ul>	\$16,950.00

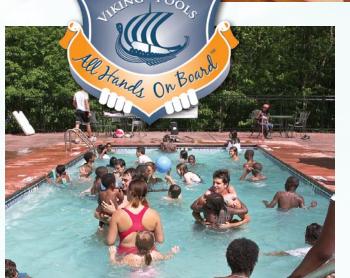
## VIKING GIVES BACK

www.vikingpools.net/viking-gives-back.php



Viking Pools has partnered with ABC's Emmy winning Extreme Makeover: Home Edition on several episodes. The reality show helps families in need by renovating their home and backyard. Viking Pools has donated 18 pools to families across the country.





#### **One Heartland**

Viking Pools installed an Ocean Breeze pool for Camp Heartland, a camp for kids with HIV/AIDS in Willow River, Minnesota, and a division of One Heartland.

Each year, the organization impacts thousands of at-risk and marginalized children through year-round support, advocacy, life skills and recreational programs and community awareness efforts.





## The Katelyn Foundation

Viking Pools, along with The Pool Guyz, donated a pool with installation to The Katelyn Foundation in Tampa, FL to help further their mission to teach kids how to swim.

Two year-old Katelyn Michaud tragically died in a swimming pool accident on January 27, 2004. In response to her death, The Katelyn Foundation, a 501(c)(3) non-profit organization for child safety awareness, was founded in 2006 by her mother and uncle to honor her memory and prevent the loss or serious injury of other precious children.

www.katelynfoundation.org



## **USMC Sgt. Vitale**

In 2011, while leading his squad on patrol in Afghanistan, Sgt. Doug Vitale stepped on an improvised explosive device and lost both of his legs above the knee and suffered a severe traumatic brain injury.

Water therapy will help his rehabilitation tremendously and we are filled with pride to be able to help. Pool & Spa Outlet donated an inground Viking swimming pool to USMC Sgt. Vitale and his amazing wife, Alexis.



#### **Lacey's Pool**

B.J. Mannix, a swimming pool contractor, and Viking Pools, made a huge donation to a family that really needed it. They installed a pool, paver deck, and screen enclosure to a family for free.

Lacey Pate undergoes surgery in Texas every two months for a very rare spinal condition called "Kings Syndrome." She also has a plethora of other medical issues.

With this new pool, her parents say she'll have a much better life.

www.vikingpools.net/ laceys-pool.php



## As Seen on TV

#### Little People, Big World

Viking Pools had the pleasure of working with Matt Roloff to install a pool in his family's backyard on the set of TLC's Little People, Big World, a reality show that follows the lives of the Roloff family near Portland, Oregon.

"Viking has the benefit of a big corporation and the benefit of a family owned business."

- Matt Roloff



## Country Music Legend T.G. SHEPPARD

"I searched high and low to find the right company that would manufacture the best pool and give the greatest customer service. I found it all at Viking Pools. Nobody does it like Viking. Nobody."

TG Sheppard







This brochure represents pool finishes as closely as possible. Due to the nature of photography, raw materials, and printing, variations in color may occur. Lengths, widths, and depths may vary up to 3%; measurements are to largest section on each side of the outside edge. Viking Pools dealers are independent contractors.

# THE BENCHMARK of QUALITY POOLS

When something is well made, from high-quality materials as a Viking pool, you'd expect the company to stand behind it. Viking does, with a limited lifetime structure and surface warranty. This warranty means that your Viking pool is designed to perform for the years to come. Just get out there, swim, and have a good time with your friends and family. If you have any questions or comments about our pools, just pick up the phone and call. Viking's pools and spas are sold and installed by independent pool contractors.

Call **800-854-7665** for the name of a dealer in your area or visit our website at **www.VikingPools.net** 



NOTICE AND DISCLAIMER TO CUSTOMER AND BUYER OF NON-RELATIONSHIP BETWEEN DEALERSHIP AND MANUFACTURER

This NOTICE AND DISCLAIMER is made to all retail customers and buyers of Viking Pools in the United States.

You are by this NOTICE advised that Viking Pools are sold by independent dealers and dealerships. Each dealer is an independent business person, who is completely separate from the manufacturer of Viking Pools. Each dealer is an independent contractor, and no dealer is an owner, agent (in fact or law), or employee of Viking Pools, the manufacturer.

Viking Pools, the manufacturer, hereby DISCLAIMS any liability for an intentional or negligent act by any Viking Pools dealer or dealership or any damage to any Viking Pool caused by an act of any dealer or dealership. Viking Pools will not be responsible or liable for any damages caused by any dealer or dealership. Viking Pools, as the manufacturer, offers a separate warranty to all customers and buyers of Viking Pools. That warranty offered by Viking Pools, the manufacturer, is separate and apart from other or additional warranty or guarantee offered by any dealer or dealership.

Any statement in any advertisement, literature, brochure, or website should NOT be interpreted or construed to expressly or impliedly create any relationship between Viking Pools and any dealer or dealership contrary to this NOTICE AND DISCLAIMER.

www.vikingpools.net/warranty.php

## Safety Information

IMPORTANT: A number of very important items that are essential for the safe use of your pool may not be visible in many of the photographs, either because of perspective or camera angle, or because they were removed for photographic purposes. These items include; but are not limited to:

- 1. Safety ropes, which should remain in place at all times;
- "No Diving" signs, which are provided and should be installed in accordance with instructions included on the coping, where they are clearly visible;
- An area sign is provided and must be permanently and conspicuously affixed in the pool area where all users can see it:
- 4. Necessary means of exit and entry into the pool;
- Fencing with a self-latching gate and/or an automatic cover, and other barriers that can assist in preventing unsupervised access to the pool by children;
- 6. Approved drain covers and other devices to protect against suction entrapment;
- 7. Minimum required inlets and returns to ensure proper water circulation;
- 8. Appropriate inpool lighting if the pool will be used after dark.

All of these devices should be installed in accordance with manufacturer's instructions, ANSI/NSPI or ANSI/APSP or ANSI/APSP/ ICC standards, as well as state and local statutes and codes.

Diving boards and slides require minimum depths and distances and must only be installed and used in strict compliance with the equipment manufacturer's specifications and ANSI/NSPI or ANSI/APSP or ANSI/APSP/ICC standards. If the pool is labeled by us as NON-DIVING, then diving equipment may not be installed and any such equipment must be removed before the pool is used.

Smart pool owners always think safety first. They take specific steps to ensure that their family, friends and guests are knowledgeable about the safe and sensible use of their pool. They also:

- ensure that their pool is never used unless there is adequate supervision;
- ensure that their pool is kept in good repair and is not used when there is a missing or broken drain cover or other component;
- ensure that ALL CHILDREN using their pool are supervised constantly;
- that anyone under the influence of alcohol, drugs or stimulants that would impair their abilities or judgment does not use the pool;
- ensure that their pool is protected by appropriate barriers to unsupervised entry including fencing with self latching gates, covers, alarms, etc.





To assist you, a number of very important items of safety literature are included with each pool and also available upon request. We must insist that you read each item carefully and follow its instructions

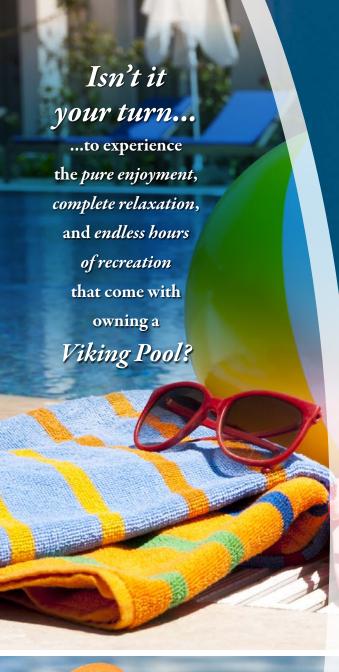
#### These are:

- Pool Owners Safety Handbook
- APSP "Sensible Way" Book
- Limited Lifetime Warranty
- "Children Aren't Waterproof" Book
- "No Diving" Label
- Warning Label
- Use and Care Manual
- Safety Sign Installation / Illustration Sheet
- Signs and Labels

Make sure your builder supplies you with all of the safety information that accompanies your pool and installs the enclosed warning stickers and area sign where they can be clearly visible to all who use the pool. It's also a good idea to contact your local American Red Cross for available CPR classes and other vital safety programs.













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